



TRANSPORTATION CERTIFICATE

This is to certify that the below listed battery has been subject to, and has met the requirements of the listed standard(s).

Test Complete Date: May 23, 2012

Testing Site: SAFT America Inc., 313 Crescent Street, Valdese NC, 28690

Type: CSC LO26SHX
P/N Tested: XBTAED001A (37260494) (SR181392)

Test Request No.: TR8915

Standard(s): Current applicable UN Recommendations on the transport of dangerous goods, Part III, sub-section 38.3, Manual of Tests and Criteria

Battery Description:

Primary Non-rechargeable, Lithium-Sulfur Dioxide 4-Cell Battery
Cell Type: LO26SHX
Nominal Battery Voltage: 12.0 Volts
Nominal Battery Capacity: 7.5 Ah
Nominal Lithium content per battery: 9.2 grams
Circuit Configuration: 4s1p

	Results	Test Request No.
38.3.4.1 Test1: Altitude Simulation	Passed	TR8915
38.3.4.2 Test 2: Thermal test	Passed	TR8915
38.3.4.3 Test 3: Vibration	Passed	TR8915
38.3.4.4 Test 4: Shock	Passed	TR8915
38.3.4.5 Test 5: External short circuit	Passed	TR8915
38.3.4.6 Test 6: Impact/crush	Passed	TR5837 (component cell test)
38.3.4.7 Test 7: Overcharge	N/A	N/A (rechargeable only)
38.3.4.8 Test 8: Forced Discharge	Passed	TR5837 (component cell test)


Battery Classification: Miscellaneous Class 9 Dangerous Goods – U.N. 3090, U.N. 3091


Batteries Qualified by Similarity:

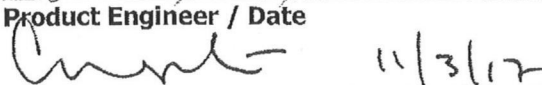
9148-301 (37260420) XBTAED005A (37260492)

All drawings must contain the text listed below to maintain certification:

Note: This battery configuration has been certified to meet the UN regulations for transportation. This certification is valid only for the battery constructed with Saft cells as listed and for the revision level listed on the certification. No changes in the electrical design or construction of the battery may be made without prior approval from Saft or the certification will be void.

 11/3/17
Test-Lab / Date

 11/3/17
Product Engineer / Date

 11/3/17
Engineering Manager/ Date



Safety Data Sheet

Primary Li-SO₂ single cells and multi-cell battery packs

1. IDENTIFICATION

1.1 Product

Lithium sulphur dioxide primary unit cells and multi-cell battery systems composed of these cells

1.2 Supplier

Headquarters Address Phone/Fax	Saft S.A.S. 12 rue Sadi Carnot, 93170 BAGNOLET – France +33 (0)1 49 93 19 18 /+33 (0)1 49 93 19 50
Factory Address Phone/Fax	Saft Ltd. River Drive, Tyne & Wear, SOUTH SHIELDS, NE33 2TR – United Kingdom +1 44 191 456 1451/+1 44 191 456 6383
Factory Address Phone/Fax	Saft America Inc. 313 Crescent Street, VALDESE, NC 28690 – USA +1 828 874 4111/+1 828 874 2431
Factory Address Phone/Fax	Saft Poitiers Rue Georges Leclanché, BP 1039, 86060 POITIERS Cedex 9 – France +33 (0)5 49 55 48 48 /+33 (0)5 49 55 48 50

1.3 Emergency contact For chemical emergency ONLY (in case of spill, leak, fire, exposure or accident) call CHEMTREC at:
International: +1-703-527-3887 for English
Within the USA: +1-800-424-9300

2. HAZARD IDENTIFICATION

The Li-SO₂ batteries described in this Safety Data Sheet are sealed units which are not hazardous under normal operating conditions in accordance with manufacturer's recommendations, as stated in the user's manual or other similar documentation. Under normal use, the battery integrity is maintained and the active components it contains are isolated from the outside.

In particular, the battery should not be submitted to any mechanical (opening, puncture, immersion), thermal (burning, heating to temperatures above the normal temperature range of the product) or electrical abuse (short-circuit, recharge, forced discharge), which will lead to the activation of safety valves and/or the rupture of the battery container.

Any accidental release of the inner components of the cell, or their combustion products could be highly hazardous. Battery content exposition to air humidity/liquid water may be followed by severe battery vent/explosion/fire, depending on the hazard causes and circumstances.

Protection from charging:

Whenever lithium batteries are not the single power source in a circuit, the following measures recommended by Underwriters Laboratories are relevant. The cells should not be connected in series with an electrical power source that would increase the load through the cells. The electronic circuit shall include one of the following:

- A. Two suitable diodes or the equivalent in series with the cells to prevent any reverse (charging) current. The second diode is used to provide protection in the event that one would fail. Quality control, or equivalent procedures, shall be established by the device manufacturer to check that the diode polarity is correct for each unit.



or

- B. A blocking diode or the equivalent to prevent any reverse (charging) current and a resistor to limit current in case of diode failure. The resistor should be sized to limit the reverse (charging) current to the maximum value according to the data sheet of the cell.

3. COMPOSITION, INFORMATION OR INGREDIENTS

Each unit cell consists of a hermetically sealed metallic can containing a number of chemicals and materials of construction of which the following are potentially hazardous upon release to air.

Component	CAS Number	EINECS/ELINCS	Content (wt. %)*
Lithium metal	7439-93-2	231-102-5	< 3
Sulfur Dioxide	7446-09-5	231-195-2	< 30
Acetonitrile	75-05-8	200-835-2	< 9
Lithium Bromide	7550-35-8	231-439-8	2.0-2.5
Carbon	1333-86-4	215-609-9	6.5-7
Mild Steel, Nickel, Aluminium, and inert material	N/A	N/A	remainder

* Quantities may vary with cell model

4. FIRST AID MEASURES (not anticipated under normal use)

4.1. Electrolyte contact

EYE CONTACT: Immediately flush with plenty of water for at least 15 minutes and get medical attention.

SKIN CONTACT: Remove contaminated clothing and immediately flush with plenty of water for at least 15 minutes. In severe cases, get medical attention.

INHALATION: Contents of an opened cell may cause respiratory tract and mucus membrane irritation. Remove from exposure, rest and keep warm. Immediately inhale Cortisone spray. In severe cases, track medical surveillance for 48 hours.

INGESTION: Wash out mouth thoroughly with water and give plenty of water to drink. Get medical attention.

FURTHER TREATMENT: All cases of eye contamination, persistent skin irritation and casualties who have swallowed this substance or have breathed its vapours should be seen by a Doctor.

4.2. Lithium metal contact

EYE CONTACT: Immediately flush with large quantities of water for at least 15 minutes, with open eyelids, and get medical attention.

SKIN CONTACT: Remove particles of lithium from skin as quick as possible. Immediately flush with plenty of water for at least 15 minutes and get medical attention.

INHALATION/INGESTION: Contents of an opened cell may cause respiratory tract and mucus membrane irritation. Remove from exposure, rest and keep warm. Immediately inhale Cortisone spray. In severe cases, track medical surveillance for 48 hours.

5. FIRE FIGHTING MEASURES (not anticipated under normal use)

EXTINGUISHING MEDIA:

- During a fire with lithium batteries, using large amounts of cold water or water-based foam has some cooling effect and is effective to prevent fire expansion as long as the extent of the fire has not progressed to the point



that the lithium metal they contain is exposed (as marked by appearance of deep red flames). Do not use warm or hot water.

- Lith-X Class D extinguishers are effective on fires involving only a few lithium batteries.
- Do not use CO₂ or Halon-type extinguishers.
- Do not use sand, dry powder or soda ash, graphite powder or fire blankets.
- **Use only class D metal extinguishers on raw lithium metal.**

SPECIAL FIRE FIGHTING PROCEDURES:

- Fire fighters should wear approved/certified positive pressure self-contained breathing apparatus.
- Full protective clothing is necessary to prevent potential body contact with electrolyte solution.
- During water spraying, caution is advised as burning pieces of lithium may be ejected from the fire.
- It is permissible to use any class of extinguishing medium, specified above, on these batteries or their packing material. Cool exterior of batteries if exposed to fire to prevent rupture.
- If the cells or batteries are not located at the center of the fire, copious amounts of water may be supplied using a diffuser type nozzle so that the cells remain cool during the fire containment and extinction. A sprinkler system should be suitable for this purpose, the critical factor being that the lithium cells do not experience temperatures above the melting point of lithium (180°C).
- Small amounts of water should never be used such as the volumes contained within portable fire extinguishers. Standard dry powder extinguishers are ineffective. It should be kept in mind that a hazard of hydrogen formation exists whenever hot lithium metal comes into contact with water.

6. ACCIDENTAL RELEASE MEASURES (not anticipated under normal use)

INDIVIDUAL PRECAUTIONS: Evacuate the employees from area until fumes dissipate. In case of electrolyte leakage from a cell or battery, do not inhale vapors or touch liquid with bare hands. In case of skin or eye contact, inhalation or ingestion, follow the measured described in section 4.

ENVIRONMENTAL PRECAUTION: Avoid sewage, surface water and underground water contamination. Avoid ground and atmosphere contamination.

WAYS OF CLEANING: With protective glasses and gloves, use absorbent material (sand, earth, chalk (CaCO₃) or lime (CaO) powder or Vermiculite) to absorb any exuded material. Seal leaking battery (unless hot) and contaminated absorbent material tight in plastic bag, and dispose of as hazardous waste in accordance with local regulations. Electrolyte traces may be wiped off dryly using household paper. Rinse with water afterwards.

7. HANDLING AND STORAGE

IMPORTANT NOTICE: Lithium-Sulfur dioxide batteries are not rechargeable and should not be charged or recharged. Manufacturer's recommendations should be followed regarding maximum current and operating temperature range. Applying pressure or deforming the battery may lead to disassembly and cause eye, skin and throat irritation.

STORAGE: Store in a cool, regulated (preferably below 30°C), dry and ventilated area, away from possible sources of heat, open flames, food and drink. Avoid exposure to direct sunlight for long periods. Temperatures above 85°C may cause leakage and rupture, and result in shortened battery service life. Keep proper clearance space between batteries and walls. Since short circuit can cause burn hazard, leakage or explosion hazard, keep batteries in original packaging until use and do not mix them.





HANDLING:

- Do not open the battery system.
- Do not crush or pierce the cells.
- Do not short (+) or (-) terminal with conductors.
- Do not reverse the polarity.



- Do not submit to excessive mechanical stress.
- Do not mix batteries of different types or mix new and old ones together.
- Do not use the unit without its electronic management system.
- Do not expose the unit to water or condensation.
- Do not directly heat, solder or throw into fire. Such unsuitable use can cause leakage or spout vaporized electrolyte fumes and may cause fire or explosion.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION* (not anticipated under normal use)

	Respiratory protection	In all fire situations, use self-contained breathing apparatus
	Hand protection	In case of leakage wear protective gloves
	Eye protection	Safety glasses are mandatory during handling
	Other	In the event of leakage or ruptured cells, wear a rubber apron and protective clothes.

*AFNOR pictograms

Occupational exposure standard:

Compound	8 hour TWA	15 min TWA	SK
Sulfur Dioxide	1 ppm	1 ppm	-

9. PHYSICAL AND CHEMICAL PROPERTIES

The lithium-sulfur dioxide cell or battery described by this Safety Data Sheet is a sealed unit when offered for sale. It is a manufactured "article" and does not expose the user to hazardous chemicals when used in accordance with manufacturer specifications.

Appearance – Cylindrical shape

Odour – If leaking, gives off a pungent corrosive odour

Flash point – Not applicable

Boiling Point – Not applicable

Vapor Pressure – Not applicable

pH – Not applicable

Solubility (in water) – Not applicable

Flammability – Not applicable

Melting Point – Not applicable

Vapor Density – Not applicable

Specific Gravity – Not applicable

Solubility (other) – Not applicable

10. STABILITY AND REACTIVITY

The battery system is stable when handled and stored according to section 7.

MATERIALS TO AVOID: Oxidizing agents, bases, water.

CONDITIONS TO AVOID: Do not heat above 85°C or incinerate. Do not disassemble, crush, pierce, short, charge or recharge. Avoid mechanical or electrical abuse.

HAZARDOUS DECOMPOSITION PRODUCTS: Hydrogen (H₂) as well as lithium oxide (Li₂O) and lithium hydroxide (LiOH) dust are produced in case of reaction of lithium metal with water (hydrolysis).

Sulfur dioxide (SO₂) released into ambient conditions can react with water to form Sulfuric acid.

11. TOXICOLOGICAL INFORMATION



There is no risk, unless the battery ruptures. In the event of accidental exposure to internal contents, corrosive fumes will cause skin, eye and mucous membrane irritation. Medical conditions are generally aggravated by exposure to battery internal contents: eczema, skin allergies, lung injuries, asthma and other respiratory disorders may occur. Overexposure may cause symptoms of non-fibrotic lung injury and ingestion can cause tissue damage to throat and gastro-respiratory tract.

12. ECOLOGICAL INFORMATION

The batteries do not contain mercury, cadmium or other heavy metals.

Eco-toxicity	None known if used/disposed of correctly.
Mammalian affects	None known if used/disposed of correctly.
Bioaccumulation potential	None known if used/disposed of correctly.
Environmental fate	None known if used/disposed of correctly.

13. DISPOSAL CONSIDERATIONS

Batteries do not contain hazardous materials according to EC Directives 91/157/EEC, 93/86/EEC, and 2002/95/EC (RoHS Directive). Battery recycling is either mandatory or recommended: The European Directive 2006/66/EC has been implemented by most EC member states.

Dispose of in accordance with local laws and regulations.

Do not incinerate, or subject cells to temperatures in excess of 85°C. Such abuse can result in loss of seal, electrolyte leakage and/or violent disassembly with risk of material projections.

For additional information a Technical Notice is available upon request.

See the section on "Sustainability & Environment" on <http://www.saftbatteries.com>

14. TRANSPORTATION INFORMATION

Note: when manufacturing a new battery pack, one must assure that it has fulfilled the tests according to the UN Model Regulations, Manuel of Tests and Criteria, Part III, subsection 38.3.

14.1 United Nations Class

For the single cell batteries and multi-cell battery packs that are non-restricted to transport (non-assigned to the Miscellaneous Class 9), use lithium batteries inside label.

For the single cell batteries and multi-cell battery packs which are restricted to transport (assigned to Class 9), use Class 9 Miscellaneous Dangerous Goods and UN Identification Number Labels.

In all cases, refer to the product transport certificate issued by the manufacturer.

UN Numbers:	3090	LITHIUM METAL BATTERIES: Shipment of cells and batteries <i>in bulk</i>
	3091	LITHIUM METAL BATTERIES CONTAINED IN EQUIPMENT or LITHIUM METAL BATTERIES PACKED WITH EQUIPMENT: Cells and batteries <i>contained in equipment or packed with it</i>

Shipping name: LITHIUM METAL BATTERIES

Hazard Classification: 9

Depending on their lithium metal content, some single cells and small multi-cell battery packs may be non-assigned to Class 9. Refer to Transport Certificate.

Packaging: Group II

14.2 International agreements

By Air International: IATA/ICAO: UN 3090 or UN3091



By Sea International: IMDG: UN 3090 or UN 3091
European road transportation: ADR
European rail transportation: RID

15. REGULATORY INFORMATION

Regulations specifically applicable to the product:

- ACGIH and OSHA: see exposure limits of the internal components of the battery in section 8.
- IATA/ICAO (air transportation): UN 3090 or UN 3091.
- IMDG (sea transportation) : UN 3090 or UN 3091.
- Transportation within the US-DOT, 49 Code of Federal Regulations
- UK regulatory references: Classified under CHIP.
- Battery Directive (2006/66/EC): see section 13

16. OTHER INFORMATION

This information has been compiled from sources considered to be dependable and is, to the best of our knowledge and belief, accurate and reliable as of the date compiled. However, neither exhaustively nor perfect reliability can be granted. Information does not imply implicit or specific warranty of it.

This information relates to the specific products designated and may not be valid for such products used in combination with any other materials or in any process. It is the user's responsibility to satisfy himself as to the suitability and completeness of this information for his particular use.

Saft does not accept liability for any loss or damage that may occur, whether direct, indirect, incidental or consequential, from the use of this SDS. Saft does not offer warranty against patent infringement.

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Edition: October 2015
Version 8

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